



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5540-1

Job Sheet 175616



Part No: D5540-1

Job Qty: 10 ea

Part Name: Breather Vent



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 4/13/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: TBD IPP REV:A 17.10.19 NEW ISSUE DD VER:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		4/13/18	0.00	0.00	Purchasing		AT 18/04/13
110	Packaging	10 pcs		4/13/18	0.00	0.00	Packaging2		APR 8/04/13
120	QC	10 pcs		4/13/18	0.00	0.00	QC6		DAS 38
130	Packaging	10 pcs		4/13/18	0.00	0.00	Packaging3-2	51166	APR 17 2018
140	QC21-SA	10 Ea		4/13/18	0.00	0.00	QC21	9-89	DAS 13 9-89

Part Op 100 - Issue P/O: 39558 Purchase Part Number: 9833K21 Supplier: McMasterCarr Certificate of conformity is required

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

APR 10 2018

DAS 21 9-89 APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9833K21	Breather Vent	10 Ea (1 ea)	100-Purchasing	5060724

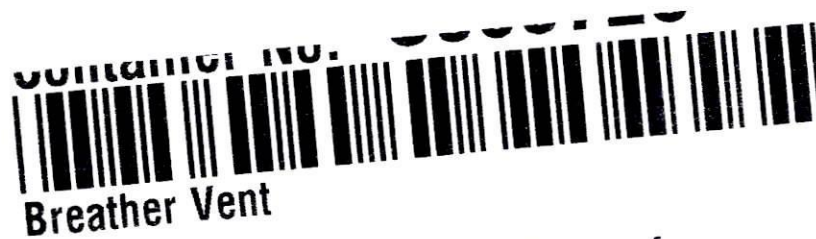
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	9833K21	10	0	0

Part Specifications

Specifications could not be found.

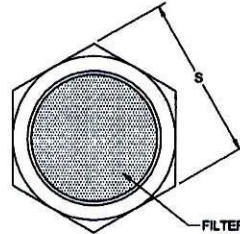
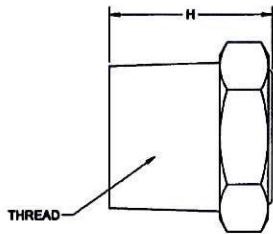
Plex 4/9/18 12:45 PM dart.lavoie.chantal



PART NO: D5540-1
Serial No/Batch: S060728
Revision:
Operation: Packaging
Change No:

Mfg Date: 04/13/18
Job No: 175616

SPECIFICATION CONTROL DRAWING



D5540-X BREATHER VENT

DART PN	DESCRIPTION	VENDOR	VENDOR PN	BODY MATERIAL	FILTER MATERIAL	HEX SIZE (S) INCHES	HEIGHT (H) INCHES	THREAD	FILTER PARTICLE SIZE (MICRONS)
D5540-1	BREATHER VENT	MCMMASTER-CARR	9833K21	NICKEL-PLATED STEEL	BRONZE	7/16	7/16	1/8 NPT	90

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

RELEASED
2017-10-06

A NEW ISSUE		WK	17.06.07
REV.	DESCRIPTION	BY	DATE
DESIGN	WK		
DRAWN	WK		
CHECKED	VS		
MFG. APPR.	LL		
APPROVED	HS		
DE APPR.	DS		
DATE	17.06.07		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. **D5540**
REV. A
SHEET 1 OF 1
SCALE
TITLE **BREATHER VENT**
NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039558**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039558

PO Date: 4/10/18

Due Date: 4/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
APR 10 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	9833K21		Breather Vent AS PER DWG D5540 REV. A	Firmed	4/12/18	10 Ea	0 Ea	10 Ea	\$1.27/Ea	\$12.70
Line Item Note: JOB NO. 175616										
2	482X	5553A66	Wrench, 7/16 Hex Drill, Power #2	Firmed	4/12/18	4 Ea	0 Ea	4 Ea	\$8.26/Ea	\$33.04
3	MT-O1-R0.125	8893K148	Tool Steel Round Bar 0.125 dia.	Firmed	4/12/18	12 ft	0 ft	12 ft	\$1.0116666/ft	\$12.14
4	8865K62	24" X 24" X 3/4"	Adhesive Backed Foam Color Grey	Firmed	4/12/18	16 sf	0 sf	16 sf	\$11.765/sf	\$188.24
Line Item Note: 4 PCS OF 24" X 24"										
5	9665K57	1/pk	Extension Spring, SS, 20" Long x 0.25" OD x 0.02" Dia.	Firmed	4/12/18	10 ft	0 ft	10 ft	\$6.01824/ft	\$60.18
Line Item Note: 6 PCS OF 20" LONG										
6	92373A143	100/pk	Spring Pin	Firmed	4/12/18	100 ft	0 ft	100 ft	\$0.0378/ft	\$3.78
Grand Total:										\$310.08

Order Notes



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039558
Order Placed By
Chantal Lavoie

Page 1 of 1
04/10/2018

McMaster-Carr Number
1944347-03

DAE
38
9-89

Line	Product	Ordered	Shipped
1	9833K21 Breather Vent, Nickel-Plated Steel, 1/8 NPT Male	10 Each	10
2	5553A66 7/16" Hex to 3/8" Power Square Drive Adapter	4 Each	4
5	9665K57 302 Stainless Steel Extension Spring Stock, 20" Overall Length, 0.25" OD, 0.02" Wire Diameter	6 Each	6
6	92373A143 18-8 Stainless Steel Slotted Spring Pin, 3/32" Diameter, 1/2" Long, Packs of 100	1 Pack	1